



Job Title: CNC Machine Operator

Job Type: Full time

Salary: \$12 - \$16/hour (depending on experience and shift)

Benefits: Medical, Dental, Life, 401K

Position Overview: The CNC machine Operator reports to the Shop Foreman. This position is responsible for operating computer numerical control machines to fabricate parts. The CNC machinist loads parts in the machine, cycles machine and detects malfunctions in machine operations, such as worn or damaged cutting tools. The position runs production lots, communicates with co-workers regarding productions runs, and maintains a safe, organized and clean work environment.

Company Overview: KrisDee and Associates Inc. was founded in 1982 and is located in South Elgin, IL. KrisDee is a contract manufacturer of complex, precision machined components and assemblies made from castings, forgings, extrusions and plate. We are a strategic supplier to a wide variety of industries.

### **Position Responsibilities**

- Performs all assigned machine shop operations.
- Follow all work, maintenance, and safety instructions and procedures.
- Maintain quality standards by visually and/or dimensionally inspecting production material and finished products by detecting and reporting defective materials, questionable conditions, machine problems or malfunctioning equipment to Set-Up Person, Group Leader, Shop Foreman or Quality Personnel.
- Maintains the work area and equipment in a clean orderly condition.
- Regularly performs boring, milling, turning, drilling, tapping, de-burring, countersinking, sawing and sanding tasks to drawing specifications on a variety of parts.
- Assists Set-Up personnel as needed.
- Use program and tools, position pre-set tools in magazine according to code numbers, set machine and fixtures according to layout and tooling list.
- Operate/attend additional machines during the automatic cycle of the machine center as needed.
- Meet productivity and quality goals provided by the Group Leader, Quality Manager, and/or Shop Foreman.
- Listen to machines during operation to detect sounds such as those made by dull cutting tools or excessive vibration, and adjust machines to compensate for problems.

### **Position Requirements**

- Possess and utilize own precision measuring instruments
- Communicate effectively
- Ability to read blueprints
- Ability to read a caliper, micrometer
- Practical knowledge of general shop mathematics
- Strong attention to detail
- Teamwork mentality

### **Preferred Education and Experience**

High school diploma and 1-2 years Operator experience

## **Work Environment**

While performing the duties of this job, the employee is frequently exposed to fumes or airborne particles, moving mechanical parts and vibration. The noise level in the work environment can be loud. The position requires lifting, pushing and pulling objects that are 50 pounds or heavier.

## **Apply Now:**

KrisDee and Associates offers its full-time employees competitive health insurance, 401k partial matching program, company paid life and short-term disability insurance, paid holidays, paid vacation, and other benefits.

Day Shift 6AM – 4:30PM; Night Shift 6PM – 4:30AM

E-mail your resume to [careers@krisdee.com](mailto:careers@krisdee.com) or mail your resume to the following:

Krisdee & Associates  
Attn: Human Resources  
755 Schneider Drive  
South Elgin, IL 60177.